



MAXTRAC SUSPENSION  
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**PRODUCT: 716710 / 716920**  
**07-14 TOYOTA TUNDRA 1" REAR LIFT SHACKLES**  
**1995.5-2004 TOYOTA TACOMA 2" REAR LIFT SHACKLES**

**PARTS LIST**

**QTY**

SHACKLE PLATE	4
HEX CAP SCREW, M14-2.0X110MM	2
HEX CAP SCREW, M14-2.0X140MM	2
FLAT WASHER, M14	8
NYLOCK NUT, M14-2.0	4

PLEASE DOUBLE CHECK THE PARTS LIST BEFORE BEGINNING INSTALLATION, TO ENSURE ALL PARTS ARE PRESENT, IF THERE IS SOMETHING MISSING, PLEASE CONTACT MAXTRAC IMMEDIATELY 714-630-0363

READ THE INSTRUCTIONS THOROUGHLY AND COMPLETELY BEFORE BEGINNING THE INSTALLATION.

**PRIOR TO INSTALLATION:**

1. Factory service manual is recommended to have on hand.
2. Secure and properly block vehicle prior to beginning installation
3. Always wear safety glasses when using power tools or working under the vehicle
4. Modifications to any part will void the warranty associated with that product.
5. Jack up front of vehicle, place jack stands under frame, behind front suspension.

After removing parts from vehicle, save hardware for reinstallation

**IT IS RECOMMENDED THAT YOU HAVE YOUR VEHICLE'S ALIGNMENT CHECKED WHENEVER INSTALLING NEW SUSPENSION. IT IS ALSO RECOMMENDED THAT YOU ADJUST YOUR HEADLIGHTS WHENEVER YOUR VEHICLE'S RIDE HEIGHT IS ALTERED.**

**716710 - 2007-CURRENT TOYOTA TUNDRA 2WD/4WD**

**716920 - 1995.5-2004 TOYOTA TACOMA 2WD/4WD**

### **INSTALLATION INSTRUCTIONS**

- 1) Jack up the truck and place supports under the frame rails, allowing the rear suspension to droop out. (Keep a floor jack under the rear diff so that the height of the rear axle can be adjusted as needed)**
- 2) Loosen both upper and lower shackle bolts and remove the nuts. Adjust the height of the axle so that load is taken off the shackle bolts and they can be removed with ease, then remove the shackle. (Do one side at a time)**
- 3) Using the provided hardware, install the Max Trac shackle plates with the long side facing down. Snug up the nuts, but do not tighten until vehicle is completely on the ground at ride height.**
- 4) Repeat steps 2 and 3 on the other side.**
- 5) Remove jack stands and lower truck back onto the tires, bounce the rear bumper a few times to make sure the suspension is settled, then tighten all 4 shackle bolts while the truck is on the ground, at normal ride height.**

Shackles Assembled below

