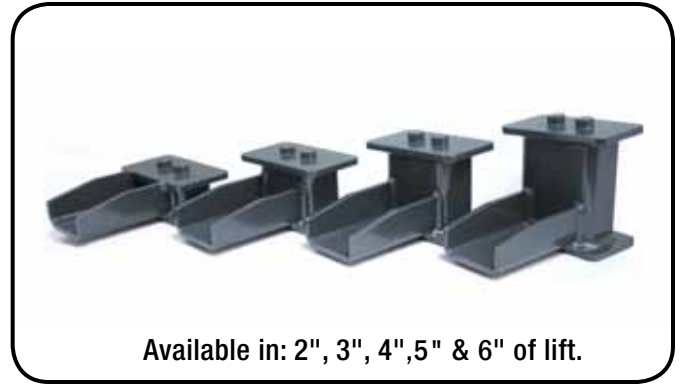


READ THE INSTRUCTIONS THOROUGHLY AND COMPLETELY BEFORE BEGINNING THE INSTALLATION.



**PART#813100813300**  
**F-150/F-250 LIFT BLOCKS**  
**AND BRAKE LINE BRACKET**  
**2WD/4WD 2"- 6" REAR LIFT**



1	Drivers side lift block
1	Passenger side lift block
1	8131RB Brake line bracket
1	M8-1.25 X 20 hex cap screw

1	M8-1.25 Nylock nut
2	M8 FLAT WASHER



*Approximate install time 2.0hr.*



*Will work with OE offset wheels. Always take before and after measurements to ensure proper fitment prior to installation.*

**NOTE**

Please double check the parts list before beginning installation, to ensure all parts are present. If there is something missing, please contact Max Trac Suspension immediately (714) 630-0363.

**PRIOR TO INSTALLATION:**

- 1. Factory service manual is recommended to have on hand.**
- 2. Secure and properly block vehicle prior to beginning installation.**
- 3. Always wear safety glasses when using power tools or working under the vehicle.**
- 4. Modifications to any part will void the warranty associated with that product.**

**⚠️ AFTER REMOVING PARTS FROM VEHICLE: SAVE HARDWARE FOR REINSTALLATION.**

**⚠️ AFTER INSTALLATION: 1.)** Check torque on all fasteners for proper torque **2.)** Re-adjust headlight settings to account for change in height and angle **3.)** Re-check torque after 500 miles.

**STEP 1:** Jack up the rear of the vehicle and support under the frame with jack stands. Leave an adjustable jack under the axle to lift and lower the axle during install.

**STEP 2:** Unbolt the brake line bracket from the frame.

**STEP 3:** Remove the plastic guide clip holding the brake line to the frame.

**STEP 4:** Unbolt both shocks at both ends and remove.



**STEP 4:** Loosen the u-bolts at one side, then remove the u-bolts on the other side. **NOTE: "LOOSENING THE OPPOSING U-BOLTS ALLOWS FOR EASIER ALIGNMENT OF THE BLOCK BEING INSTALLED"**

**STEP 5:** Lower the jack that is supporting the axle so that one side of the axle lowers and the new lift block can be installed.

Loosely install the lift block and longer u-bolts "not included" with the bump stop ear pointed towards the middle of the truck and with the short side of the block facing the front of the truck.

Next, loosely install the block in the other side then torque all u-bolts to 100ft/lbs.



**STEP 6:** Install the new brake line bracket at the frame using the original hardware and then attach the factory brake line bracket to it using the provided hardware and tighten.



**NOTE: THE F-250 /F-350 BLOCKS VARY ONLY IN FACT THAT THEY HAVE 1 CENTER PIN INSTEAD OF 2.**  
**NOTE: THE F-250/F-350 BRAKE LINE BRACKET LOOKS DIFFERENT THAN THAT IN THE PICTURE, BUT ATTACHES THE SAME WAY.**

**NOTE**

**IT IS RECOMMENDED THAT YOU HAVE YOUR VEHICLE'S ALIGNMENT CHECKED WHENEVER INSTALLING NEW SUSPENSION. IT IS ALSO RECOMMENDED THAT YOU ADJUST YOUR HEADLIGHTS WHENEVER YOUR VEHICLE'S RIDE HEIGHT IS ALTERED.**