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**PRODUCT: 616700 2007-CURRENT TOYOTA TUNDRA
CARRIER BEARING DROP & REAR BRAKE LINE
EXTENSION**

PARTS LIST	QTY
CARRIER BEARING SPACER	2
REAR BRAKE LINE BRACKET	1
EMERGENCY BRAKE CABLE BRACKET	2
HEX CAP SCREW, M10-1.25X50 8.8	2
FLAT WASHER, M10	2
HEX CAP SCREW, M8-1.25 X 20MM	3
FLANGE NUT, M8-1.25	3
FLATWASHER, M8	3
SPLIT LOCK WASHER, 10MM	2

PLEASE DOUBLE CHECK THE PARTS LIST BEFORE BEGINNING INSTALLATION TO ENSURE ALL PARTS ARE PRESENT. IF THERE IS SOMETHING MISSING, PLEASE CONTACT MAX TRAC IMMEDIATELY 714-630-0363.

READ THE INSTRUCTIONS THOROUGHLY AND COMPLETELY BEFORE BEGINNING THE INSTALLATION.

PRIOR TO INSTALLATION:

1. Factory service manual is recommended to have on hand.
2. Secure and properly block vehicle prior to beginning installation.
3. Always wear safety glasses when using power tools or working under the vehicle.
4. Modifications to any part will void the warranty associated with that product.
5. Jack up front of vehicle, place jack stands under frame, behind front suspension.

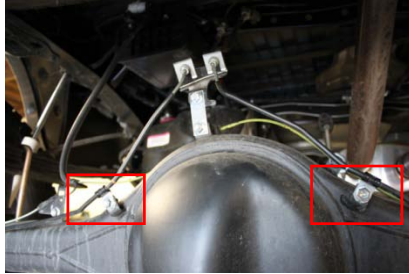
After removing parts from vehicle, save hardware for reinstallation

IT IS RECOMMENDED THAT YOU HAVE YOUR VEHICLE'S ALIGNMENT CHECKED WHENEVER INSTALLING NEW TIRES. IT IS ALSO RECOMMENDED THAT YOU ADJUST YOUR HEADLIGHTS WHENEVER YOUR VEHICLE'S RIDE HEIGHT IS ALTERED.

INSTALLATION INSTRUCTIONS - 616700

1. The brake line clamps on the axle face down from factory, and will need to be flipped and re-installed to position the brake line upwards. (1)
2. Bend the original bracket so that the line ends are at the same angle as the lines themselves. (2)
3. Install the small plate between the axle and the brake line bracket using the original bolt at the axle and a provided bolt at the bracket. (3)

1



#2



#3

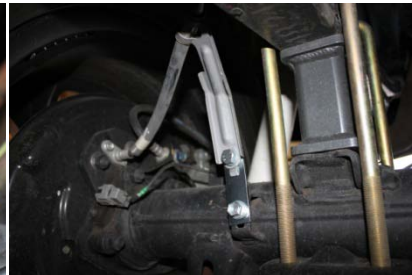


4. Release the ABS line from the bracket on the axle so that the line will be loose at full droop. (4)
5. Install the two long brackets with the bends facing up between the axle and the emergency brake cable bracket, use the factory bolts at the axle and the provided bolts at the bracket. (5)
6. Install provided carrier bearing spacers one at a time for ease of install, using provided bolts and washers. Do not tighten completely yet.
7. Arrows should be pointing up and towards the front of the truck. Once both spacers are installed, tighten to factory specs. (6)

#4



#5



#6



#7-1



#7-2

