

FLIP KIT INSTRUCTIONS



- 1) Jack up the rear of the truck and support under the frame using jack stands and keep an adjustable jack under the rear axle.
- 2) Unbolt and remove both rear shocks.
- 3) Loosen and remove both U-bolts on one side of the truck and lower the axle by letting down the adjustable jack. This will separate the axle from the leaf spring.
- 4) Loosen both front and rear leaf spring bolts, then remove the leaf spring.
- 5) Jack up the axle close to the frame and re-install the leaf spring underneath the axle. **(DO NOT TIGHTEN THE LEAF SPRING BOLTS UNTIL THE VEHICLE IS ON THE GROUND)**
- 6) Install the Max Trac axle relocator on top of the leaf spring with the offset center pin hole towards the front of the truck.
- 7) Lower the axle onto the axle relocator, making sure the ears of the relocator sit up inside of the original spring perch.

8) Re-install the factory U-bolts.

-For applications with square U-bolts, the provided small plate will sit on top of the factory spring perch and the ears of that plate will act as a guide for the U-bolts as they are installed facing down and going through the provided large plate, which will be installed underneath the leaf springs. Torque U-bolts to factory specs.

-For applications with round U-bolts, the factory U-bolts will be installed facing down and going through the factory spring plate, which will be mounted on the bottom of the leaf springs. Torque U-bolts to factory specs.

9) Repeat steps on the other side and once the vehicle is all done and on the ground, jounce the bumper a few times before tightening the leaf spring bolts.

Caster shims may be needed **"IF"** driveline vibration is experienced