

PART# 221903 (Single Strut) 371903 (Pair of Struts)

2019+ GM 1500 2WD/4WD (DOES NOT FIT ACTIVE-RIDE MODELS)

0-3" FRONT LOWERING STRUTS





3 HOUR INSTALL TIME



Recommended Tire size 31x10.50

Components
(2) LOWERING STRUT
(2) LOWER COIL SEAT
(2) SNAP RING
(2) SNAP RING RETAINER
(2) M14-2.0 NYLOCK NUT



WARNING

THESE TRUCKS WILL NOT HAVE THE ABILITY TO ALIGN TO FACTORY SPECS WHEN SET AT 2" OF DROP OR MORE. AFTER MARKET CAMS OR CONTROL ARMS WILL BE NEEDED

Please double check the parts list before beginning installation to ensure all parts are present. If there is something missing, please contact Maxtrac Suspension (714) 630-0363. Please have the boxes present if parts are missing or damaged

PRIOR TO INSTALLATION:

- 1. Factory service manual is recommended to have on hand.
- 2. Secure and properly block vehicle prior to beginning installation.

3. Always wear safetly glasses when using power tools or working under the vehicle

4 Modification to any part will void the warranty associated with that product

AFTER REMOVING PARTS FROM VEHICLE, SAVE HARDWARE FOR REINSTALLATION





Step 1 Jack up the front of your vehicle and support under the frame with jack stands.





Step 2 3 Unbolt the two mounting bolts at the bottom of the strut along with the three nuts at the top of the strut.





Step 3 Unbolt both of the bolts attaching the lower control arm cross brace to the lower control arm and remove. Next, remove the strut assembly through the opening in the lower control arm.





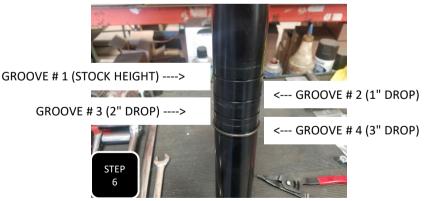
Step 4 Using an automotive coil/strut compressor, compress the coil so that the strut can be disassembled safely and then remove the nut at the center of the strut top. **NOTE: TAKE NOTE OF THE RELATIONSHIP BETWEEN THE STRUT TOP AND THE STRUT BOTTOM FOR PROPER CLOCKING DURING INSTALLATION.**





Step 5 Once the nut is removed, remove the strut out from the bottom of the coil and then remove the bump stop.



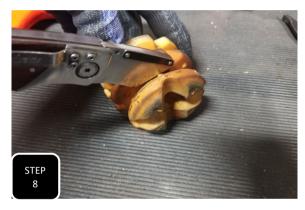


Step 6 Locate your new struts and set the ring to the proper groove according to the picture above. Make sure the snap ring fully engages into the groove.





Step 7 Slide the snap ring retainer over the snap ring. If the retainer does not slide over the ring, then tap the ring with a hammer to fully seat it and then install the retainer. **NOTE: THE RETAINER MUST GO COMPLETELY OVER THE SNAP RING AND SEAT OR YOUR SUSPENSION COULD FAIL.**





Step 8 Locate the factory bump stop and cut one rib off of the end of it.





Step 9 Slide the new coil seat onto the strut, then install the strut up through the bottom of the coil. **NOTE: MAKE SURE TO INSTALL THE BUMP STOP UP INTO THE CUP ON THE BOTTOM OF THE STRUT TOP BEFORE INSTALLING THE STRUT.**





Step 10 Re-install the strut top and tighten down using the provided M14 nylock nut. **NOTE: MAKE SURE TO PROPERLY CLOCK THE STRUT TOP WITH THE BOTTOM OF THE STRUT.**

Step 11 Reverse steps 2 and 3 for re-installation.

AFTER MODIFYING YOUR SUSPENSION

HAVE THE VEHICLE'S ALIGNMENT CHECKED

PROPERLY ADJUST YOUR HEAD LIGHTS FOR THE NEW STANCE OF THE SUSPENSION

RE-TORQUE ALL BOLTS AFTER 500 MILES