

## PART# 993300 2017+ FORD F-250/350 4WD FRONT ADJUSTABLE TRAC BAR



2 HOUR INSTALL TIME

## Components

SMX993300 FORGED TRAC BAR

Please double check the parts list before beginning installation to ensure all parts are present. If there is something missing, please contact Maxtrac Suspension (714) 630-0363. Please have the boxes present if parts are missing or damaged

## PRIOR TO INSTALLATION:

- 1. Factory service manual is recommended to have on hand.
- 2. Secure and properly block vehicle prior to beginning installation.
- 3. Always wear safetly glasses when using power tools or working under the
- 4 Modification to any part will void the warranty associated with that product

AFTER REMOVING PARTS FROM VEHICLE, SAVE HARDWARE FOR REINSTALLATION





**Step 1** Jack up the front of the vehicle, place jack stands under the front axle, and remove both tires. **NOTE: REMOVING THE FRONT TIRES WILL ALLOW FOR ACCESS TO TRAC BAR MOUNTING POINTS.** 





**Step 3** Loosen and remove the mounting bolt at the frame side of the trac bar and remove the factory trac bar.





**Step 2** Unbolt the nut attaching the track bar to the axle and then brake the joint loose by hitting the side of the axle mount with a hammer. **NOTE: NEVER HIT THE ROD END ON THE THREADS.** 





**Step 4** Loosely attach the new adjustable trac bar using the factory bolt at the frame and the provided nut at the axle then torque both to factory specs.





**Step 5** Take reference measurements then adjust the trac bar accordingly until it is centered under the frame and tighten both of the adjustment clamps. **NOTE: MAKE SURE THE ADJUSTMENT CLAMPS ARE ORIENTED AWAY FROM THE AXLE AND FRAME.** 





**Step 6** After re-installing the tires and driving the truck you will most likely notice that the steering wheel is not straight. This can be corrected by adjusting the drag link until the wheel is centered again.