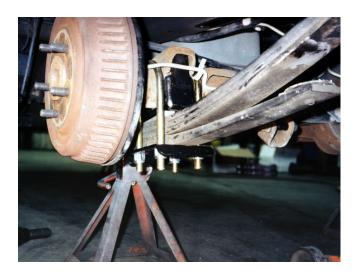
FLIP KIT INSTRUCTIONS

GENERIC INSTRUCTIONS FOR MULTIPLE APPLICATIONS

Square U-bolts



Round U-bolts



- 1) Jack up the rear of the truck and support under the frame using jack stands. keep an adjustable jack under the rear axle for height adjustment.
- 2) Unbolt and remove both rear shocks.
- 3) Loosen and remove both U-bolts on one side of the truck and lower the axle by letting down the adjustable jack. This will separate the axle from the leaf spring.
- 4) Loosen both front and rear leaf spring bolts, then remove the leaf spring.
- 5) Jack up the axle close to the frame and re-install the leaf spring underneath the axle. (DO NOT TIGHTEN THE LEAF SPRING BOLTS UNTIL THE VEHICLE IS ON THE GROUND)
- 6) Install the Max Trac axle relocator on top of the leaf spring with the offset center pin hole towards the front of the truck.
- 7) Lower the axle onto the axle relocator, making sure the ears of the relocator sit up inside of the original spring perch.

- **8)** Re-install the factory U-bolts.
 - -For applications with square U-bolts, the provided small plate will sit on top of the factory spring perch and the ears of that plate need to face upward and will act as a guide for the U-bolts as they are installed facing down and going through the provided large plate, which will be installed underneath the leaf springs. Torque U-bolts to 100 ft/lbs.
 - -For applications with round U-bolts, the factory U-bolts will be installed facing down and going through the factory spring plate, which will be mounted on the bottom of the leaf springs. Torque U-bolts to 140 ft/lbs.

NOTE: YOU WILL NEED TO DRILL A NEW CENTER PIN HOLE IN THE FACTORY SPRING PLATE THAT IS 1" AWAY FROM WHERE THE CENTER PIN ORIGINALLY LINED UP.

9) Repeat steps on the other side and once the vehicle is all done and on the ground, jounce the bumper a few times before tightening the leaf spring/shackle bolts.

Caster shims may be needed "**IF**" drive line vibration is experienced



RIDE HEIGHT SHEET

*THIS SHEET MUST BE FILLED OUT PRIOR TO CALLING WITH ANY DISCREPENCIES

YEAR	_MAKL	N	MODEL
4WD / 2WD / AWD			
MEASUREMENTS			
*MOST ACCURATE MEASUREMENT IS FROM THE BOTTOM OF THE RIM, STRAIGHT UP TO THE BOTTOM OF THE FENDER			
*TRUE HEIGHT WONT BE ACCURATE UNTIL VEHICAL IS ALIGNED			
*THE VEHICLE'S CASTER WILL BE INCREASED OR DECREASED IF ONLY THE FRONT OF THE VEHICLE IS MODIFIED			
	BEFORE	AFTER	DIFFERENCE
DRIVER FRONT			
DRIVER REAR			
PASSENGER FRONT			
PASSENGER REAR			