



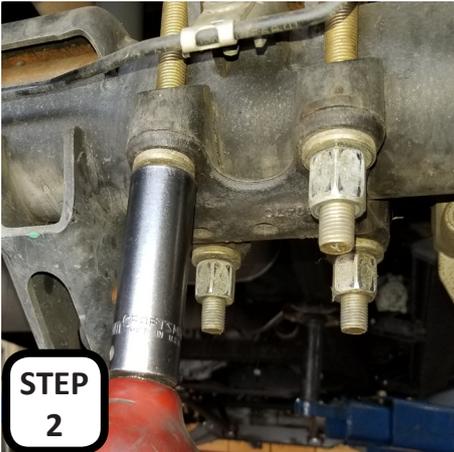
# MaxTrac<sup>®</sup>

s u s p e n s i o n

GM 1500 ADD-A-LEAF

Qty	Description
2	Add-a-leafs
2	3/8" center pins

STEP 1: Jack up the rear of the truck and support under the frame with jack stands. Keep an adjustable jack under the axle for height adjustment.



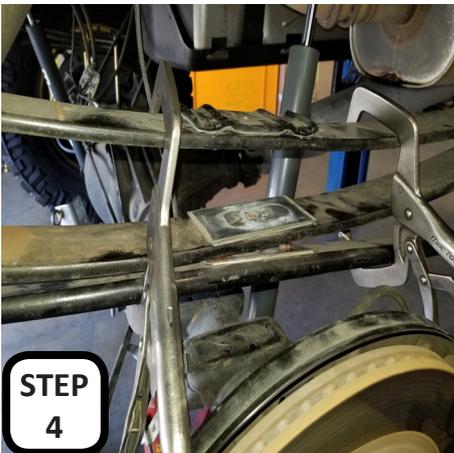
STEP  
2



STEP  
3

STEP 2: One side at a time, loosen and remove both U-bolts.

STEP 3: Lower the axle, clamp the leaf's together, and remove the center pin.



STEP  
4



STEP  
5

STEP 4: Loosen the clamps and separate the leaf pack.

STEP 5: Install the new center pin into the over load spring and then install the add-a-leaf on top of the over load spring.



STEP  
6



STEP  
6

STEP 6: Allow the center pin to sit on top of the spring perch and jack up the axle until you can attach the nut and tighten.

STEP 7: Install the lift block and tighten the U-bolts. Torque the U-bolts to 100ft/lbs.